

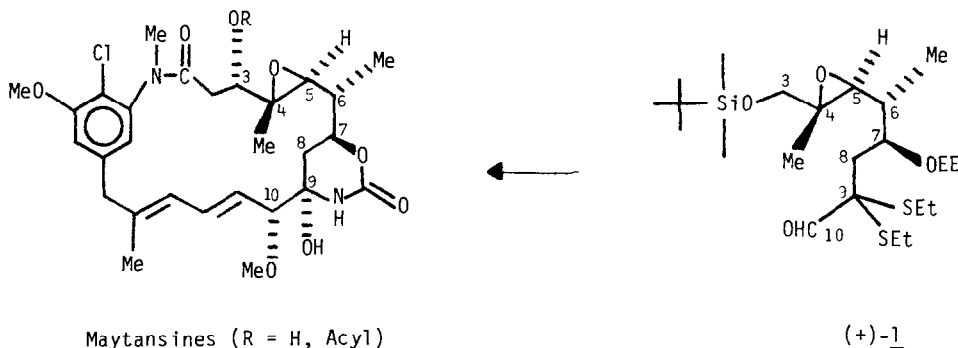
ENANTIOSELECTIVE SYNTHESIS OF C<sub>3</sub>-C<sub>10</sub> FRAGMENT (NORTHEASTERN ZONE)  
OF MAYTANSINOIDS WITH 4-CHIRAL CENTERS (4S,5S,6R,7S)

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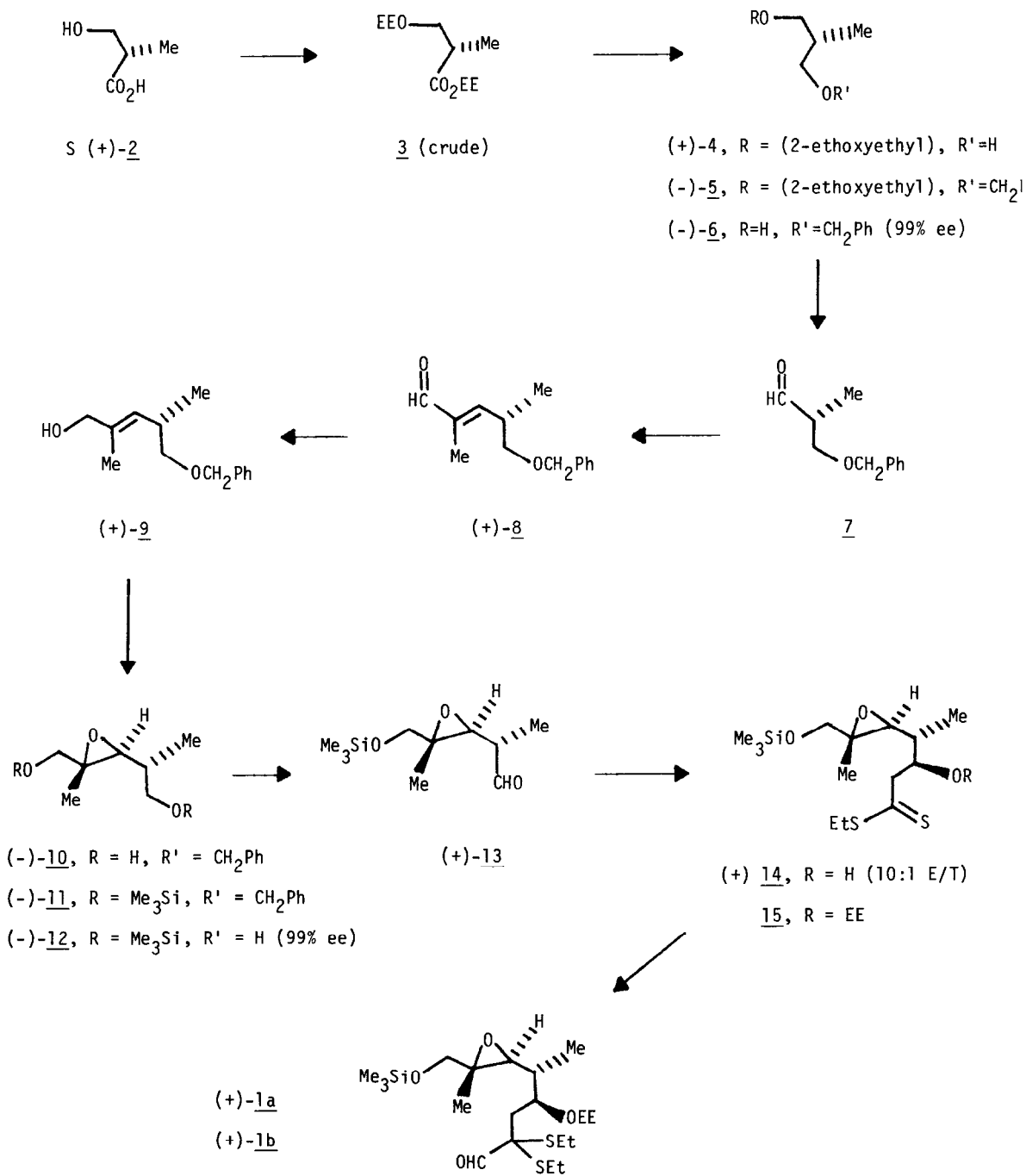
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**SUMMARY:** The major precursor to the maytansinoids containing 4 non-racemic chiral centers has been prepared in gram quantities, suitable for further synthesis. The route to (+)-1 was accomplished in 13 steps including several highly stereocontrolled reactions which precluded resolutions or separations.

In the recently described total synthesis of maytansinoids,<sup>1</sup> the major fragment 1 was featured, in racemic form, as a key precursor to a variety of these interesting macrocycles. We now report that an efficient synthesis of enantiomerically pure 1 has been accomplished which, along with another described route,<sup>2</sup> should provide access to optically active members of the series. The sequence begins with the hydroxy acid 2<sup>3</sup> with S-configuration and proceeds



through a series of transformations to reach the R-configuration (7) necessary as the C-6 substituent in maytansines. Thus, 2 was converted to its bis-ethoxyethyl derivative 3 with ethyl vinyl ether (TsOH, 0°) and without purification was reduced (LiAlH<sub>4</sub>, THF, 0°) to the alcohol 4 ([α]<sub>D</sub><sup>20</sup>+7.82).<sup>4</sup> Treatment with benzyl bromide-*t*-BuOK (THF, 0°) gave the benzyl ether 5 ([α]<sub>D</sub><sup>20</sup> = -1.07°)<sup>4</sup> which was converted to the alcohol 6 by treatment with 10% HCl-THF at 25°.



The alcohol ( $[\alpha]_D -11.2^\circ$ , c 16  $\text{CHCl}_3$ ) was esterified with  $\alpha$ -trimethoxy- $\alpha$ -trifluoromethylphenylacetic acid (Mosher Ester)<sup>5,6</sup> and found to be >99% ee. The R-aldehyde 7<sup>7</sup> which is equivalent to the 6-methyl group in (+)-1, was prepared by Swern<sup>8</sup> oxidation ( $\text{DMSO}$ , oxalyl chloride,  $\text{Et}_3\text{N}$ ,  $-60^\circ$ ) with less than 1% racemization. This was later confirmed by ee assessment on (-)-12 using diastereomeric esters (*vide infra*). Homologation to the  $\alpha,\beta$ -unsaturated aldehyde (+)-8 ( $[\alpha]_D +26.0$ ) was accomplished using N-cyclohexylpropyl imine (LDA,  $-78^\circ$ , THF) followed by oxalic acid hydrolysis. Reduction ( $\text{NaBH}_4$ , EtOH,  $0^\circ$ ) gave the allyl alcohol, R-(+)-9 ( $[\alpha]_D +13.16$ )<sup>7</sup> in 54% overall yield from 2. Epoxidation of 9 according to Sharpless<sup>9</sup> gave (-)-10 in 93% yield ( $[\alpha]_D -12.05$ ). The % ee could not be determined either by nmr or hplc and thus (-)-10 was transformed into (-)-11 (90%,  $t\text{-BuMe}_2\text{SiCl}$ , imidazole,  $25^\circ$ ,  $[\alpha]_D -4.46^\circ$ ) which also failed to exhibit diastereomers (hplc nmr). However, removal of the benzyl group ( $\text{Na}$ , liq.  $\text{NH}_3$ ,  $-78^\circ$ ) to give (-)-12 ( $[\alpha]_D -5.33^\circ$ ) gave, as the Mosher ester, >99% diastereomeric purity<sup>10</sup> (hplc,  $T_R$  13.0 min, 20% ethyl acetate-hexane). When racemic 12 was similarly treated, both diastereomers were visible ( $T_R$  12.0, 13.0 min). With the three chiral centers corresponding to 4S,5S,6R already in place, the sequence continued by chromic acid oxidation ( $\text{CH}_2\text{Cl}_2$ ,  $-25^\circ$ ) to give (+)-13 ( $[\alpha]_D +18.7^\circ$ ) which was treated with lithiodithioacetate (THF,  $-120^\circ$ )<sup>11</sup> to give the erythro (+)-14 (Cram's Rule) in 10:1 ratio. TLC separation gave pure (+)-14 ( $[\alpha]_D +36.8^\circ$ ) in 60% yield from 9. The hydroxy group in 14 was masked (ethyl vinyl ether, TsOH) to a mixture of diastereomers 15 and treated with ethylmagnesium iodide<sup>11</sup> and formylated<sup>1</sup> to (+)-1. The latter was separated (TLC, 10% acetone-hexane) into both diastereomers (+)-1a,  $[\alpha]_D +112.7^\circ$ , (+)-1b,  $[\alpha]_D +61.8^\circ$ , but this is not necessary since the protecting group (EE) in 1 will be removed at the later stages of the synthesis. Thus, (+)-1 contains the four properly placed chiral centers which was confirmed by nmr (360 MHz) comparison with racemic 1.<sup>1</sup>

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#### REFERENCES & NOTES

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